

# Co – Digestion: Biogas Production & Digester Capacity Calculations



# Agenda

- Biogas Potential
  - VS
  - COD
  - Carbohydrates, Lipids, Proteins
- Digester Capacity
  - Organic Loading Rate
  - Specific Energy Loading Rate





# Co-Digestion Organic Material



FATS	OILS	GREASE
Solid at room temperature	Liquid at room temperature	Turns to liquid during cooking, but solidifies when cooled
Butter, shortening, margarine Peanut butter Meat trimmings Uncooked poultry skin Dairy: Cheeses, milk, cream, sour cream, Ice cream	Vegetable oil Canola oil Olive oil Corn oil Salad dressings Cooking oils	Gravy Mayonnaise Melted meat fat Bacon and sausage Boiled poultry skin Salad dressing







# Biogas Potential – VS

- WEF MOP 8
  - VSLR = 0.12-0.16 lb/d-cf (1.9-2.5 kg/m<sup>3</sup>-d)
  - Specific Digester Gas Yield = 13-18 cf/lb VSr ( 0.8-1.0 m<sup>3</sup>/kg VSr)
  - CH<sub>4</sub> fraction = 60-70%
  - Specific Methane Gas Yield = 7.8 – 12.6 cf / LB VSr (0.48 -0.7 m<sup>3</sup>/kg VSr)

Digestion Time (d)	VS destruction %
30	65.5
20	60.0
15	56.0

Metcalf & Eddy 4<sup>th</sup> Edition (2003)

# Biogas Potential – VS

How to do you get VS and VSr values for co-digestion organic materials?

How to do you get Specific Digester Gas Yield and Digester Methane Fraction for co-digestion organic materials?

- Lab Test – 550° muffle furnace
- Typically Empirical data

Waste Manag. 2010 Oct;30(10):1854-9. doi: 10.1016/j.wasman.2010.03.029. Epub 2010 Apr 18.

**Anaerobic co-digestion of the organic fraction of municipal solid waste with FOG waste from a sewage treatment plant: recovering a wasted methane potential and enhancing the biogas yield.**

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## **Abstract**

Anaerobic digestion is applied widely to treat the source collected organic fraction of municipal solid wastes (SC-OFMSW). Lipid-rich wastes are a valuable substrate for anaerobic digestion due to their high theoretical methane potential. Nevertheless, although fat, oil and grease waste from sewage treatment plants (STP-FOGW) are commonly disposed of in landfill, European legislation is aimed at encouraging more effective forms of treatment. Co-digestion of the above wastes may enhance valorisation of STP-FOGW and lead to a higher biogas yield throughout the anaerobic digestion process. In the present study, STP-FOGW was evaluated as a co-substrate in wet anaerobic digestion of SC-OFMSW under mesophilic conditions (37 degrees C). Batch experiments carried out at different co-digestion ratios showed an improvement in methane production related to STP-FOGW addition. A 1:7 (VS/VS) STP-FOGW:SC-OFMSW feed ratio was selected for use in performing further lab-scale studies in a 5L continuous reactor. Biogas yield increased from 0.38±0.02 L g VS(feed)<sup>-1</sup> to 0.55±0.05 L g VS(feed)<sup>-1</sup> as a result of adding STP-FOGW to reactor feed. Both VS reduction values and biogas methane content were maintained and inhibition produced by long chain fatty acid (LCFA) accumulation was not observed. Recovery of a currently wasted methane potential from STP-FOGW was achieved in a co-digestion process with SC-OFMSW.



# Biogas Potential – COD



2 moles of  $\text{O}_2$ /mole of  $\text{CH}_4 = 2 (32\text{g } \text{O}_2/\text{mole})/\text{mole } \text{CH}_4 = 64 \text{ g/mole } \text{CH}_4$

At standard conditions (0 deg and 1 atm) 1 mole  $\text{CH}_4 = 22.414 \text{ L}$

$$\frac{22.414 \text{ L}}{\text{mole } \text{CH}_4} \times \frac{\text{mole } \text{CH}_4}{64 \text{ g}} = \frac{0.35 \text{ L } \text{CH}_4}{\text{g COD}}$$

Relationship holds for any type of anaerobically – digested material

# Biogas Potential – COD

- **Specific Methane Gas Yield** = 5.61 cf/lb COD (0.35 L/g COD) at 0 deg C and 1 atm
- Methane Energy Projection = 960 BTU/cf ft
- Specific Energy Projection = 5,380 BTU/lb COD removed

$$\frac{5,380 \text{ BTU}}{\text{lb COD}} \times \frac{\text{cf CH}_4}{960 \text{ BTU}} = \frac{5.61 \text{ cf CH}_4}{\text{lb COD}}$$

# Biogas Potential – COD

- Conventional Sludge 2:1 TPS/TWAS - 1.56 g COD/ g VSS
- Specific Methane Gas Yield = 5.61 cf/lb COD (0.35 L/g COD)

$$\frac{1.56 \text{ g COD}}{\text{g VSS}} \times \frac{0.35 \text{ L CH}_4}{\text{g COD}} = \frac{0.546 \text{ L CH}_4}{\text{g VSS}} = \frac{0.546 \text{ m}^3 \text{ CH}_4}{\text{kg VSS}}$$

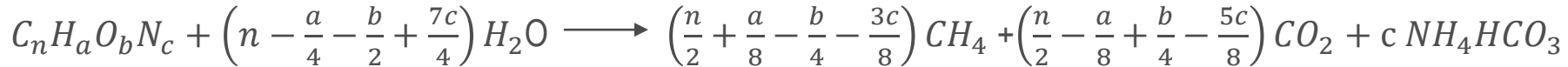
WEF MOP 8 - Specific Methane Gas Yield = 0.48 - 0.7 m<sup>3</sup>/kg VSr





# Biogas Potential – Carbohydrates, Protein, Lipids

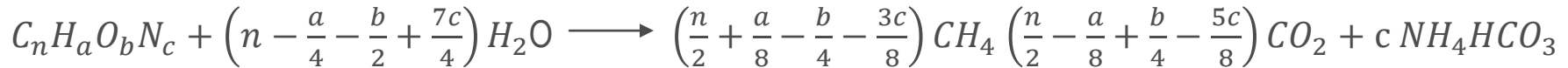
- **Digester Gas Methane Fraction** (Symons and Buswell , & McCarty)



- Carbohydrates ( $C_6H_{12}O_6$ ) = approx. 50% methane
- Proteins (  $C_4H_{6.1}O_{1.2}N$ ) = approx. 42% methane
- Lipids (  $C_{18}H_{36}O_2$ ) = approx. 72% methane

# Biogas Potential – Carbohydrates, Protein, Lipids

- Digester Gas Methane Fraction (Symons and Buswell, & McCarty)

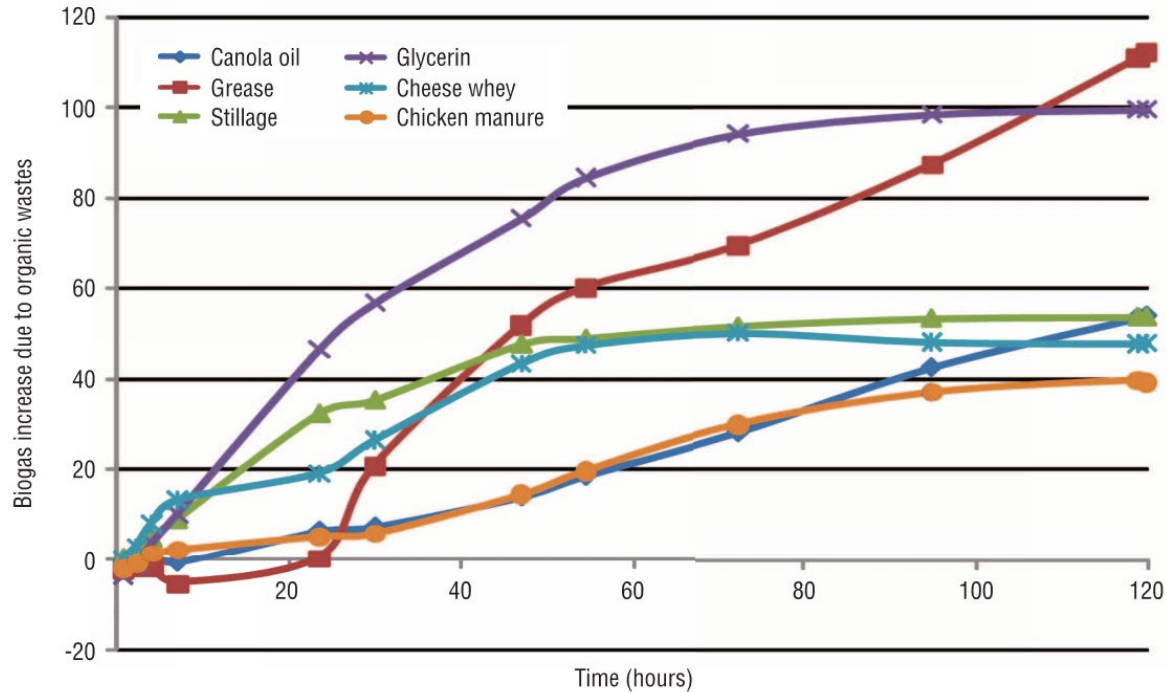


- Doesn't account for biomass yield or degradability

Substrate	Biomass Yield (g cells/g COD consumed)
Carbohydrates	0.35
Protein	0.20
Lipids	0.038

Speece, R.E. (2008)

# Co-Digestion Acclimation Period



David L Parry (2013)

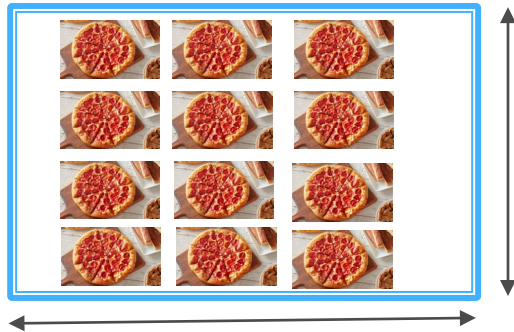
# Digester Capacity - Organic Loading Rate

- Organic Loading Rate

Mass of VS added per day per unit volume

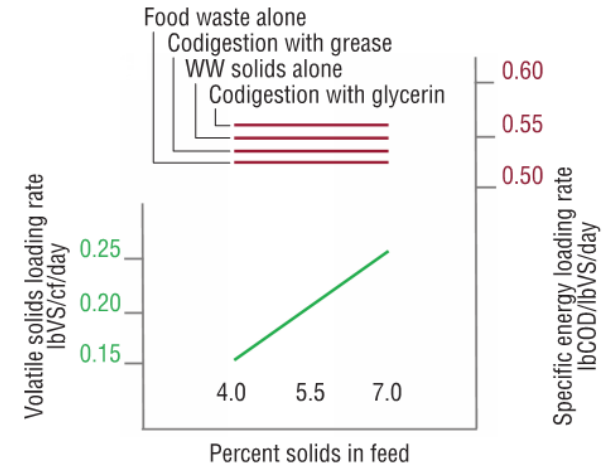
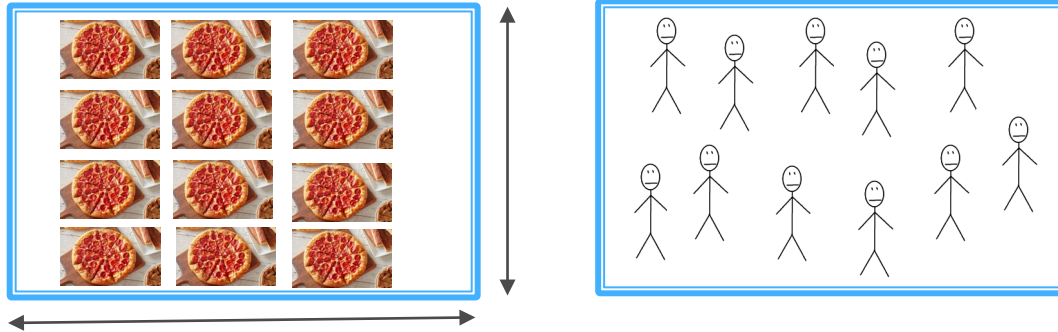
0.12-0.16 lb VS/d-cf (1.9-2.5 kg/m<sup>3</sup>-d)

Metcalf & Eddy 4<sup>th</sup> Edition (2003)



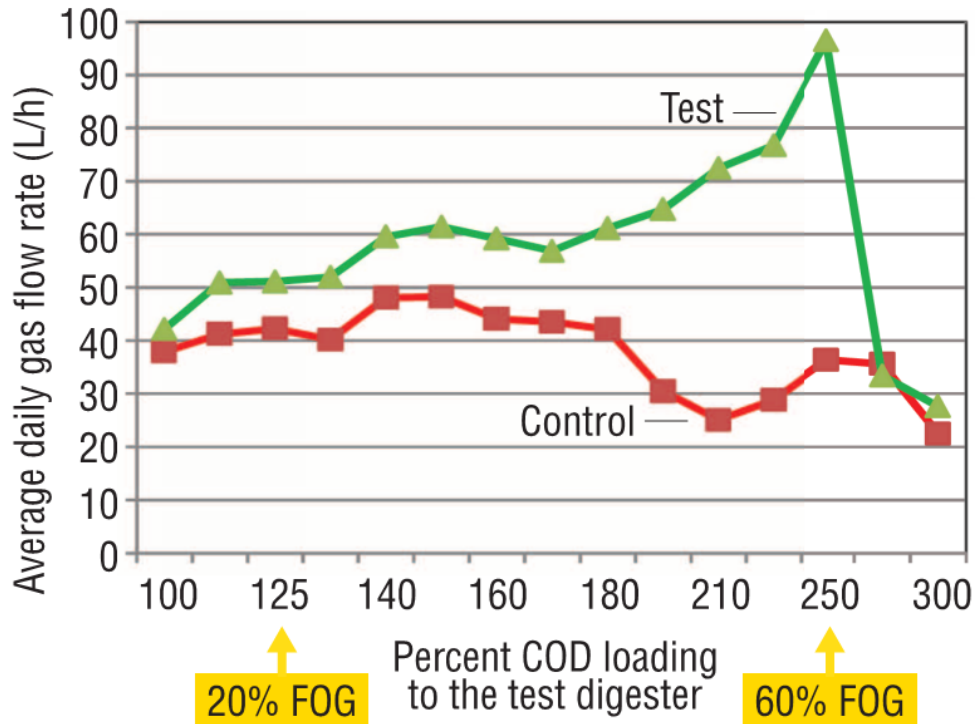
# Digester Capacity - Specific Energy Loading Rate

- SELR = energy loading/ reactor biomass (gCOD/d per gVS in digester)



David L Parry (2013)

# Example FOG – Loading Rate



David L Parry (2013)



# Questions from the Audience?



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