

# Recovering the Lost P in Used Water

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# Multiple Major Resources

- Energy – in the BOD
- Nutrients – the P and N
- Clean Water



Enhancing environmental and economic value propositions

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# Phosphorus Recovery -- Need

- Globally, only about 16% of mined P ends up in human food. Most of the rest is lost along the way to agricultural run off (46%) and animal wastes (40%).

## Simplified Summary of the Global P Flows According to the Estimates of Cordell et al. (2009)

Flow of P	% of Mined Input
Mined Input	100
Phosphate Fertilizer Production	85
Phosphate Fertilizer Applied to Arable Soil	80
Soil Erosion & Runoff Losses	46
Crops Harvested	40
Animals Produced from fertilized crops	15
Animal Wastes	40
Into Human Food	23
Consumed and Excreted by Humans	16
Sewage P Discharged to Waters	8
Sewage solids	7



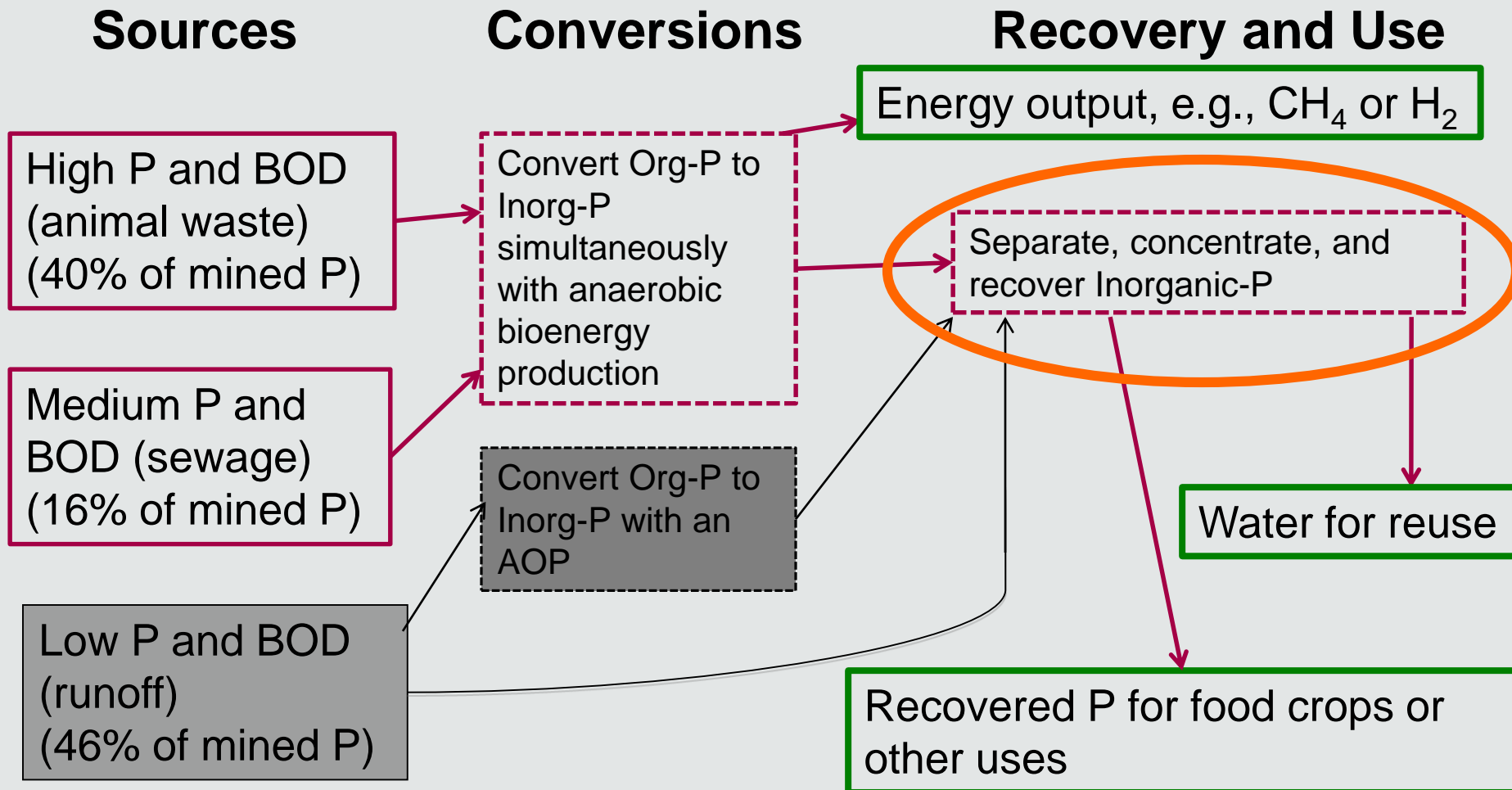
# Phosphorus Recovery -- Need

- Globally, only about 16% of mined P ends up in human food. Most of the rest is lost along the way to agricultural run off (46%) and animal wastes (40%).
- Major P reserves are present in only five countries, and “cheap” reserves will deplete in a few decades.
- We must recover the “lost P” in order to sustain modern agriculture, as well as protect water quality from eutrophication.

# Phosphorus Recovery – Opportunity

- P recovery from high-strength organic streams is naturally linked to energy recovery.
  - Hydrolysis, fermentation, and oxidation of organic matter releases inorganic P (ortho- $\text{PO}_3^{3-}$ )
- Generation of a concentrated and mobile P supply provides a new revenue stream → improving the value proposition.

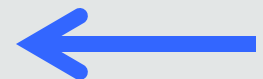
# Energy- and P-reborn Strategy





# What has been the holdup with methanogenesis?

- Slow-growing methanogens
  - Need excellent biomass retention
- Inadequate effluent quality for BOD
- Dissolved CH<sub>4</sub>
  - Loss of CH<sub>4</sub> energy
  - Greenhouse gas emission
- Sulfate reduction
  - Odors and loss of CH<sub>4</sub> energy
- Minimal N and P removals



# P-Recovery Options

- Must yield a P product that is available in agriculture.
- **Fe-phosphate solids are not available!**
- Thus, the usual P-removal approach is not useful for P recovery.



## Precipitation of Struvite

- Struvite (magnesium ammonium phosphate hexahydrate,  $\text{MgNH}_4\text{PO}_4 \cdot 6\text{H}_2\text{O}$ ) has multiple commercially available configurations, including PHOSNIX, Rem-Nut, and Ostara processes.
  - Struvite precipitation occurs readily once phosphate reaches 100

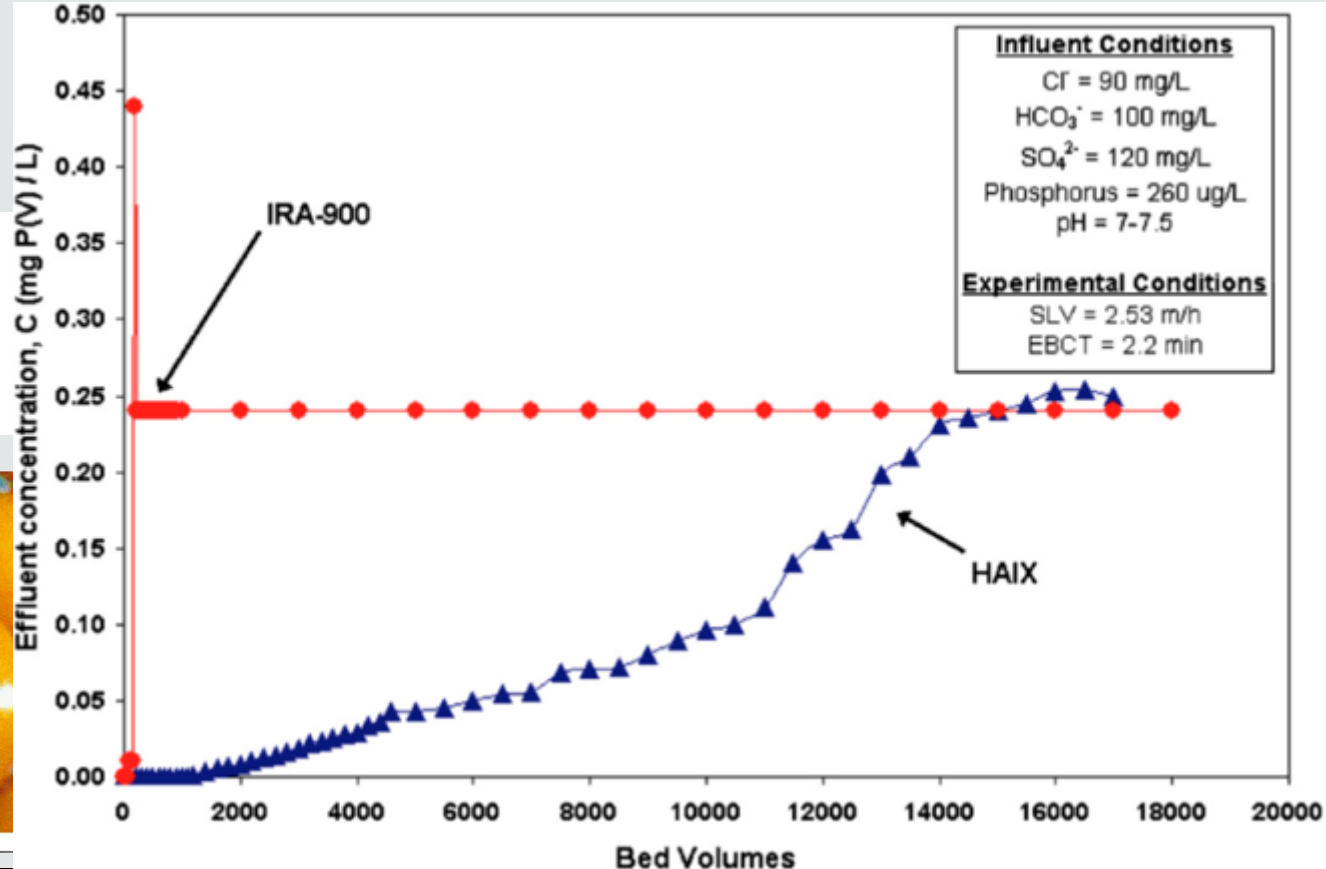
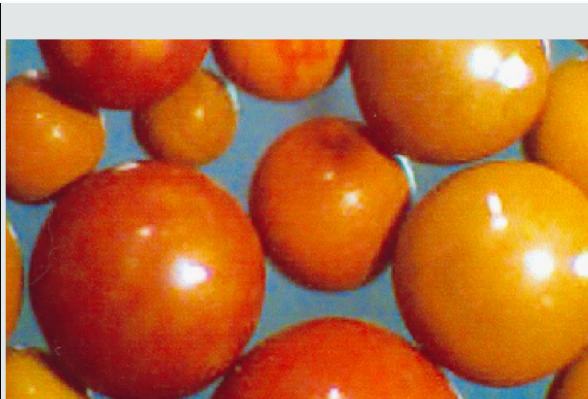
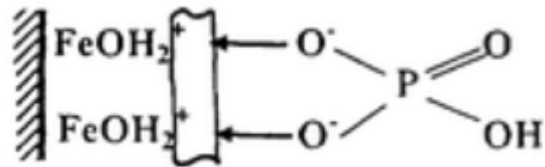
Current dilemma: high cost, but with a low-value output.

- Hydroxyapatite ( $\text{Ca}_5(\text{PO}_4)_3\text{OH}$ ) requires the presence of  $\text{Ca}^{2+}$  and high pH (typically  $\geq 10$ ). Another alternative is  $\text{CaNH}_4\text{PO}_4 \cdot \text{H}_2\text{O}$ , which is a slow-release fertilizer.
  - To **make P more bioavailable**, it may be necessary to acidify the product and/or add chelating agents (e.g., EDTA)

# Hybrid Ion-Exchange (HAIX)

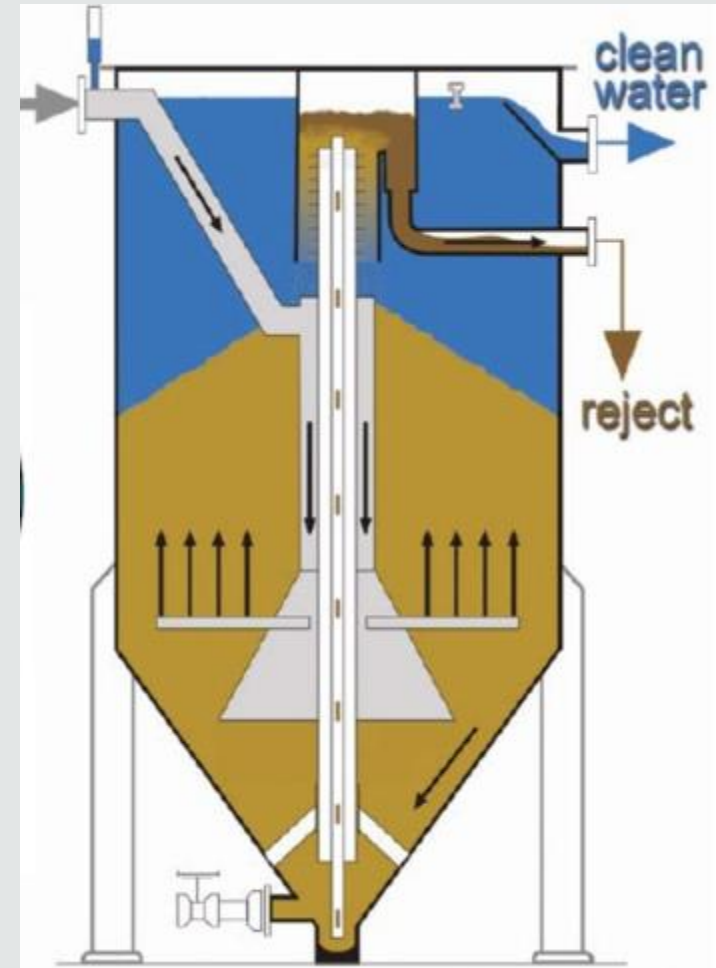
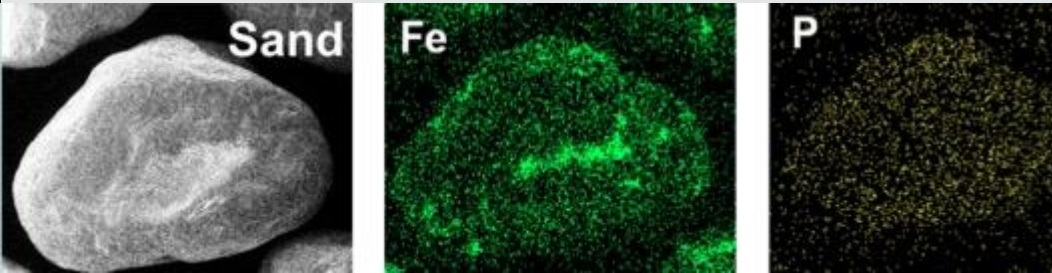
Anion exchange resin beads impregnated with hydrated ferric oxide (HFO) nanoparticles

PhosX<sup>np</sup>  
(Lehigh U.)



# Hydrous Ferric Oxide Filter

BluePRO<sup>®</sup> technology from Blue Water Technologies



## Other Promising Options

- $\text{PO}_4^{3-}$ -selective sorbents based on Al or Ti oxides.
- Sub-micron-sized biochar that is added to the liquid stream and works as a single-use sorbent after separation via flotation.
  - Can be synthesized inexpensively from a wide array of agricultural waste products.
  - Can be chemically synthesized in large quantities in ways similar to graphene.
  - Sub-micron-sized materials have high external surface area to maximize sorption potential and short intra-particle paths that lead to rapid sorption mass transfer kinetics.
  - Their surface chemistry can be engineered to enhance N & P sorption.

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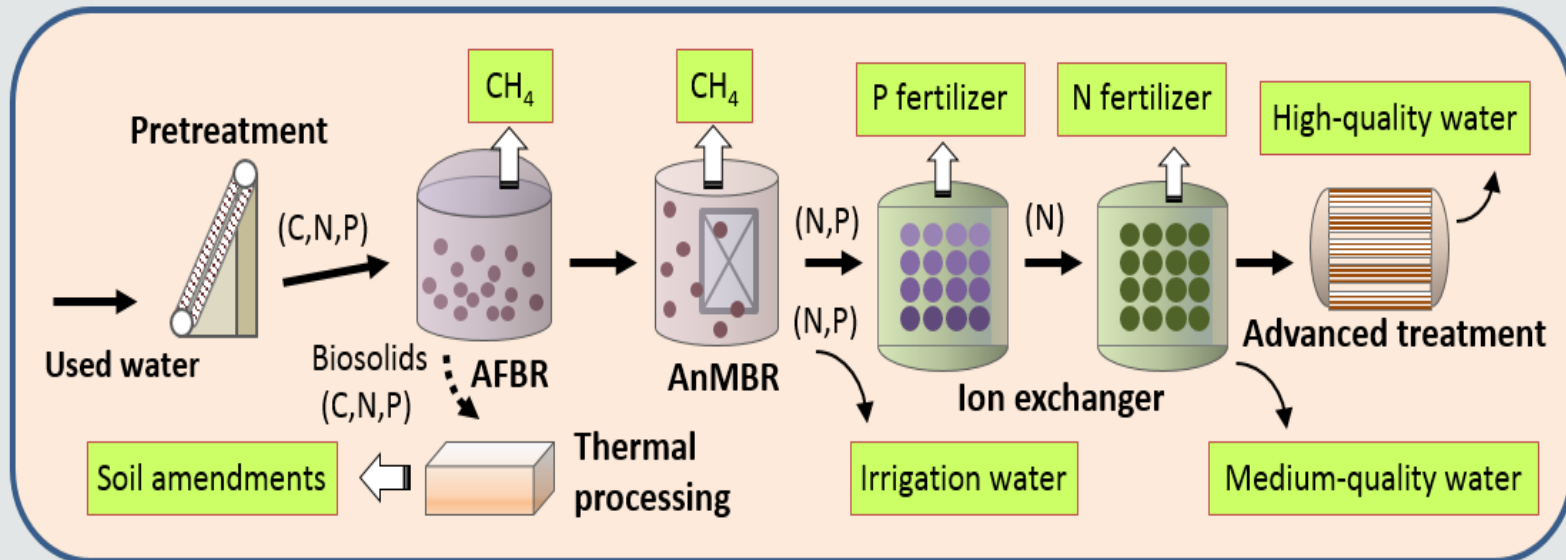
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# An example resource factory for domestic wastewater

Energy recovery  
~0.57 kWh

Resource recovery  
0.01 kg P, 0.05 kg N, 1 m<sup>3</sup> reclaimed water

GHG emission  
None



Unit: per m<sup>3</sup> treated used water

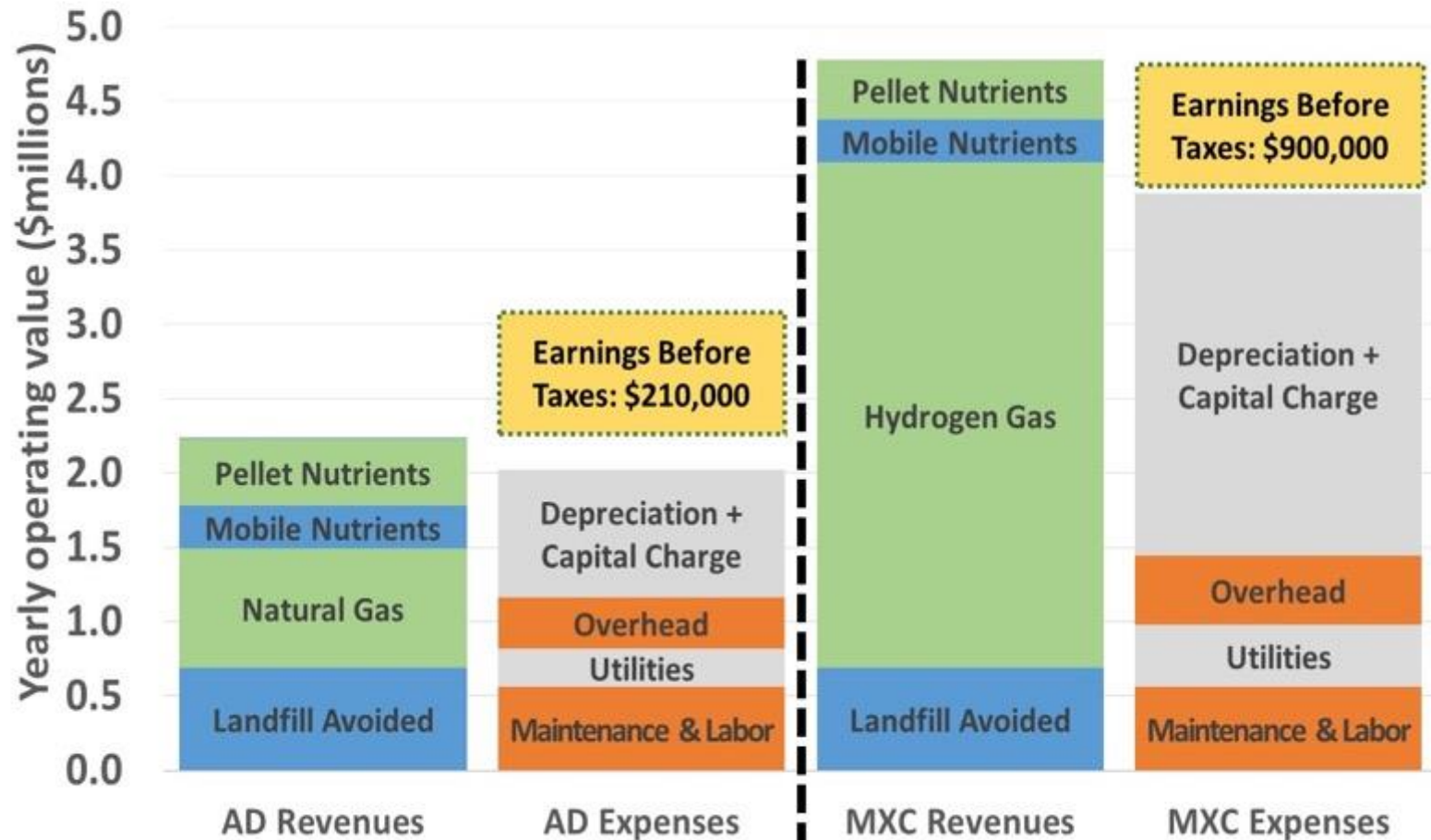
From: Li, W.-W., H.-Q. Yu, and B. E. Rittmann (2015). Reuse water pollutants. *Nature* 528: 29 – 31.



# Economic Value Proposition



### Techno-economics comparison, AD vs MXC annual operations revenue & expenses 6,500 dairy cow scenario

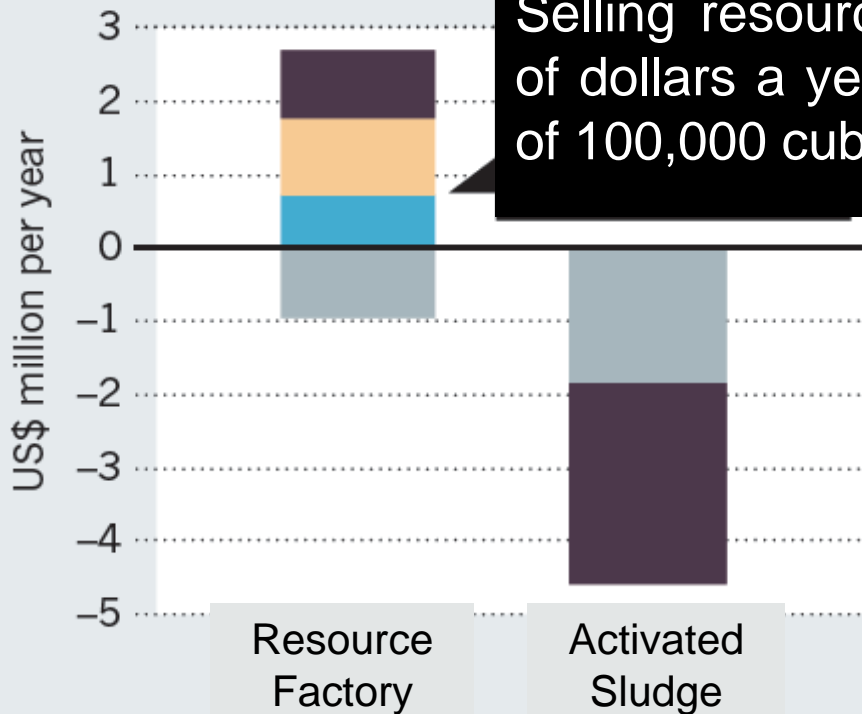


# WATER WORKS

Capturing energy, nitrogen, phosphorus, and water can turn wastewater treatment from a major cost into a source of profit.

Chemicals consumption and biosolids disposal

Electricity Fertilizer  
Potable water Other



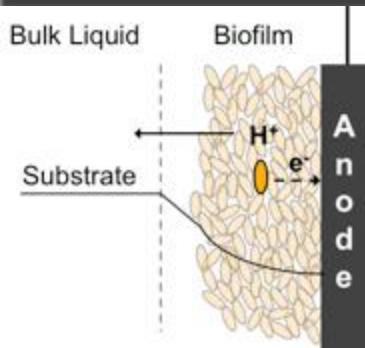
Selling resources could make millions of dollars a year for a wastewater flow of 100,000 cubic meters per day.



# Take-home Lessons

We also can **capture P** (and N)

- We will need the P for agriculture
- It turns an apparent treatment liability into a resource benefit
- Mature and emerging methods are available



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